## **CLAIMS**

- A method for forming a semiconductor structure, the method comprising:
   forming a strained semiconductor layer over a substrate; and
   depositing a screening layer over at least a portion of a top surface of the strained
   semiconductor layer.
- 2. The method of claim 1 wherein the substrate comprises at least one of silicon and germanium.
- 3. The method of claim 1 wherein the strained semiconductor layer is tensilely strained.
- 4. The method of claim 3 wherein the strained semiconductor layer comprises tensilely strained silicon or tensilely strained silicon-germanium alloy.
- 5. The method of claim 1 wherein the strained semiconductor layer is compressively strained.
- 6. The method of claim 5 wherein the strained semiconductor layer comprises compressively strained germanium or compressively strained silicon-germanium alloy.
- 7. The method of claim 1 wherein the strained layer has a thickness ranging from about 50 Å to about 1000 Å.
- 8. The method of claim 7 wherein the thickness of the strained layer does not exceed about 300 Å.
- 9. The method of claim 8 wherein the thickness of the strained layer does not exceed about 200 Å.
- 10. The method of claim 7 wherein the thickness of the strained semiconductor is substantially unchanged following the deposition of the screening layer.
- 11. The method of claim 1 wherein the substrate comprises an insulating layer disposed underneath the strained semiconductor layer.

- 12. The method of claim 1 wherein the substrate comprises a relaxed semiconductor layer disposed underneath the strained semiconductor layer.
- 13. The method of claim 12 wherein the substrate further comprises a compositionally graded layer disposed underneath the relaxed semiconductor layer.
- 14. The method of claim 13 wherein the graded layer comprises at least one of a group II, a group III, a group IV, a group V, and a group VI element.
- 15. The method of claim 14 wherein the graded layer comprises at least one of silicon and germanium.
- 16. The method of claim 15 wherein the graded layer is graded to a concentration of greater than about 10% germanium.
- 17. The method of claim 13 wherein the thickness of the graded layer ranges from about 0.5  $\mu m$  to about 10.0  $\mu m$ .
- 18. The method of claim 1 wherein the step of depositing the screening layer comprises chemical vapor deposition.
- 19. The method of claim 1 wherein the screening layer comprises an oxide layer.
- 20. The method of claim 19 wherein the screening layer is selected from the group consisting of: silicon dioxide, silicon oxynitride, silicon germanium oxide, and germanium oxide.
- 21. The method of claim 1 wherein the screening layer has a thickness ranging from about 20 Å to about 300 Å.
- 22. The method of claim 1, further comprising:
  introducing dopants into the semiconductor structure, wherein the screening layer affects the
  introduction of dopants into at least a portion of the structure by at least one of scattering
  dopants and reducing energy of the dopants.
- 23. The method of claim 22, further comprising:

- subjecting the structure to a thermal anneal, wherein the screening layer hinders outdiffusion of the dopants from at least a portion of the substrate.
- 24. The method of claim 1, further comprising, prior to depositing a screening layer, growing an oxide layer over the portion of the top surface of the strained semiconductor layer.
- 25. The method of claim 24 wherein the oxide layer is grown by a rapid thermal oxidation.
- 26. The method of claim 25 wherein the thickness of the oxide layer ranges from about 5 Å to about 30 Å.
- 27. A method for forming a structure, the method comprising:

forming a strained semiconductor layer over a substrate;

depositing a pad oxide layer over at least a portion of a top surface of the strained semiconductor layer; and

forming a masking layer over the pad oxide layer; the pad oxide layer substantially inhibiting formation of stress-induced defects in the strained semiconductor layer.

- 28. The method of claim 27 wherein the masking layer comprises silicon nitride.
- 29. The method of claim 27, further comprising, prior to depositing a pad oxide layer, growing an oxide layer over the portion of the top surface of the strained semiconductor layer.
- 29. The method of claim 29 wherein the oxide layer is grown by a rapid thermal oxidation.
- 30. The method of claim 29 wherein the thickness of the oxide layer ranges from about 5 Å to about 30 Å.
- 31. The method of claim 27 wherein the substrate comprises at least one of silicon and germanium.
- 32. The method of claim 27 wherein the strained semiconductor layer is tensilely strained.
- 34. The method of claim 33 wherein the strained semiconductor layer comprises tensilely strained silicon or tensilely strained silicon-germanium alloy.

- 35. The method of claim 27 wherein the strained semiconductor layer is compressively strained.
- 36. The method of claim 35 wherein the strained semiconductor layer comprises compressively strained germanium or compressively strained silicon-germanium alloy.
- 37. The method of claim 27 wherein the strained layer has a thickness ranging from about 50 Å to about 1000 Å.
- 38. The method of claim 37 wherein the thickness of the strained layer does not exceed about 300 Å.
- 39. The method of claim 38 wherein the thickness of the strained layer does not exceed about 200 Å.
- 40. The method of claim 37 wherein the thickness of the strained semiconductor is substantially unchanged following the deposition of the pad oxide layer.
- 41. The method of claim 27 wherein the substrate comprises an insulating layer disposed underneath the strained semiconductor layer.
- 42. The method of claim 27 wherein the substrate comprises a relaxed semiconductor layer disposed underneath the strained semiconductor layer.
- 43. The method of claim 42 wherein the substrate further comprises a compositionally graded layer disposed underneath the relaxed semiconductor layer.
- 44. The method of claim 43 wherein the graded layer comprises at least one of a group II, a group III, a group IV, a group V, and a group VI element.
- 45. The method of claim 44 wherein the graded layer comprises at least one of silicon and germanium.
- 46. The method of claim 45 wherein the graded layer is graded to a concentration of greater than about 10% germanium.
- 47. The method of claim 43 wherein the thickness of the graded layer ranges from about 0.5  $\mu$ m to about 10.0  $\mu$ m.

- 48. The method of claim 27 wherein the step of depositing the pad oxide layer comprises chemical vapor deposition.
- 49. The method of claim 27 wherein the pad oxide layer is selected from the group consisting of: silicon dioxide, silicon oxynitride, silicon germanium oxide, and germanium oxide.
- 50. The method of claim 27 wherein the pad oxide layer has a thickness ranging from about 50 Å to about 500 Å.